



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3594-043

Job Sheet 172009



Part No: D3594-043

Job Qty: 10 ea

Part Name: Floor Doubler Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 DWG REV:C DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Waterjet		SC 8/12/13
100	Waterjet	10 pcs	2/15/18	2/15/18	0.00	4.14	Waterjet1		SC 13/12/13
110	QC	10 pcs	2/15/18	2/15/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/13
120	QC	10 pcs	2/15/18	2/15/18	0.00	0.00	QC8-3		38
130	Small Fab	10 pcs	2/15/18	2/15/18	0.00	0.52	Small Fab-4		9-89
140	QC	10 pcs	2/15/18	2/15/18	0.00	0.00	QC5		21
150	HandFinish	10 pcs	2/15/18	2/15/18	0.00	0.34	HandFinish1		18-02-22
160	QC	10 pcs	2/15/18	2/15/18	0.00	0.00	QC7-2		
170	Small Fab	10 pcs	2/16/18	2/16/18	0.00	0.52	Small Fab-4		DAS
180	QC	10 pcs	2/16/18	2/16/18	0.00	0.00	QC5		35
190	Packaging	10 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1		9-89
200	QC21-SA	10 Ea	2/16/18	2/16/18	0.00	0.00	QC21		21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	5.1000 sf (.51 ea)	90-Start up Operation	
MS21069-5	Anchor Nuts	10 Ea (1 ea)	130-Small Fab	503648-2
MS20426AD4-4	Rivet	20 Ea (2 ea)	170-Small Fab	F125445-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	5	193	0
130-Small Fab	MS21069-5	10	30	0
170-Small Fab	MS20426AD4-4	20	1,695	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 9:32 AM Dart.Gagnon.Michelle



Container No: S042073



Part: D3594-043

Serial No/Batch: S042073

Revision: D3594

Inspector:

Date: 02/13/18 17:40 PM

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	